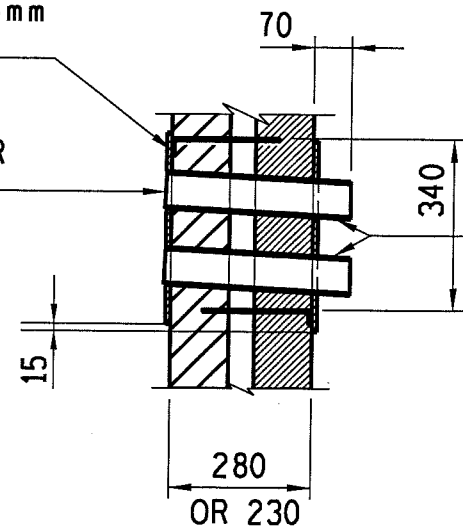


20x5 FLAT x 200 LONG LUGS
AT 150 CRS. FIXED WITH 4mm
FILLET WELD TO PLATE.

8-No. 65 ϕ I.D GALV. WATER
PIPES, 360mm LONG.
PIPES TO HAVE SLIGHT
FALL TO THE OUTSIDE

INTERNAL FACE

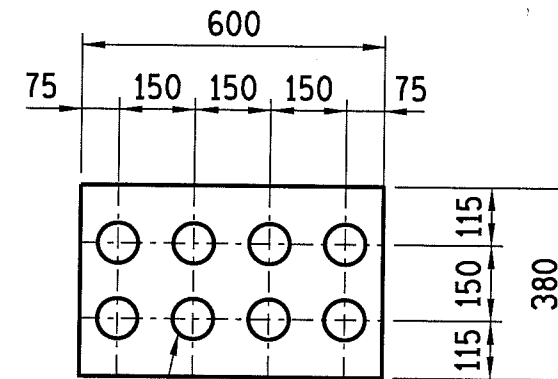


CONTRACTOR TO INSTRUCT
WHICH DIMENSION TO USE

EXTERNAL FACE

60mm LONG TREAD ON END
OF PIPE TO RECEIVE M.S END CAP
PROVIDED.

TYPICAL SECTION THRU' WAVE
GUIDE ENTRY PIPES



HOLES TO SUIT
ANGLE OF PIPES

900x380x6mm
THICK PLATE.

ELEVATION ON WAVE GUIDE ENTRY PIPES

NOTES

1. ALL WORK SHALL COMPLY WITH SANS 1200 SERIES SPECIFICATIONS.
2. ALL WELDING SHALL CONFORM TO SANS 10044.
3. ALL STEELWORK TO BE GRADE 350WA, TO SANS 1431.
4. ALL STEELWORK TO BE HOT DIP GALVANISED TO SANS 121.
5. ALL WELDS TO BE 5mm FILLET WELDED.

0	FIRST ISSUE								
REV	REVISION DESCRIPTION				DRAWN	CHKD	AUTH	DATE	REFERENCE DRAWINGS
APPROVED BY		Eskom			ESKOM HOLDINGS LIMITED REG No 2002/015527/06				
DATE 8-9-2015		SUBSTATION STANDARD CONTROL BUILDING WAVE GUIDE ENTRY DETAILS							
CHECKED BY									
DATE 22-9-2015									
DRAWN BY		©							
A.TIFLOEN									
DATE 21/09/2015		0.54/8732							
SCALE 1:15									
					SHEET NUMBER		REVISION		
					0		0		