	<b>Work Instruction</b>	<b>GX</b> <b>Camden Power Station</b>
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Title: **CAMDEN PACKING CONTRACT** Document Identifier: **C-TE-IN-406**  
**SCOPE OF WORK**

Alternative Reference **N/A**  
Number:

Area of Applicability: **Camden Power Station**

Functional Area: **Engineering, Procurement**

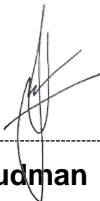
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## **1. Introduction**

Camden aims to replenish its stock levels to enhance the maintainability of plant equipment. This document outlines the estimated packing quantities needed to support station operations for 5 years and is intended to be used of the placement of a packing supply contract with a packing supplier.

Currently, the long text stock descriptions, referred to as Purchase Order Descriptions (PODs), are inadequate. This poses a risk during the open market tendering process, as vague or poorly defined descriptions increase the likelihood of procuring incorrect spares. Without clearly defined technical specifications, the station has limited grounds to reject non-conforming items. Improving the accuracy and level of detail in these descriptions will not only strengthen the station's ability to reject unsuitable spares with confidence but also ensure the procurement of compatible, fit-for-purpose components.

## **2. Supporting Clauses**

### **2.1 Scope**

#### **2.1.1 Purpose**

#### **2.1.2 Applicability**

This document shall apply throughout Eskom Camden Power Station.

#### **2.1.3 Effective date**

Authorisation Date

### **2.2 Normative/Informative References**

Parties using this document shall apply the most recent edition of the documents listed in the following paragraphs.

#### **2.2.1 Normative**

- [1] ISO 9001 Quality Management Systems
- [2] 240-168966153 Generation Tender Technical Evaluation Procedure
- [3] 32-1034 Eskom Procurement and Supply Chain Management Procedure

#### **2.2.2 Informative**

N/A

**CONTROLLED DISCLOSURE**

## 2.3 Definitions

Definition	Explanation
Packaging	Packing refers to a form of seal, typically composed of braided or moulded flexible material, installed within a stuffing box, reses or gland chamber of the equipment. It is used to restrict or prevent the leakage of fluids (liquids or gases) along moving and static parts.

## 2.4 Abbreviations

N/A

## 2.5 Roles and Responsibilities

The packing supplier must ensure that all products supplied conform to the technical specifications outlined in this document.

## 2.6 Process for Monitoring

Internal and External Auditing.

## 2.7 Related/Supporting Documents

N/A

## 3. Camden Packing Specification

Table 1 below lists the technical descriptions for the packing that are included in the contract. The supplier is responsible for reviewing the packing specifications and applying the corrected stock descriptions provided, as the existing Camden stock descriptions (POD) may contain inaccuracies. The quantities indicated represent the estimated packing requirements for the station over a five-year period. The contract covers the supply and delivery of all packing listed in Table 1 to Camden Power Station.

**Table 1 – Camden Packing Specification:**

NO.	MATERIAL NO.	SAP POD (LONG TEXT)	STOCK DESCRIPTION CORRECTION / IMPROVEMENT	QUANTITY (UNITS)
1	101913	PACKING, BULK: WIDTH: 19 MM; THICKNESS: 19 MM; LENGTH: 9.14 M; MATERIAL: GRAPHITE-FILLED EPTFE & ARAMID; APPLICATION: SLUICE AND ASH PUMP; MAX PRESSURE: 20 BAR; PH VALUE RANGE: 4.11; SPECIFICATION: DUAL 2211 CHESTERTON; TEMPERATURE RANGE: 260 DEG C; TYPE: BRAIDED; SHAPE: SQ; SUPPL P/N: STAG2000	PACKING - 19.1MM - CHESTERTON TYPE DUALPAC 2211; REFERENCE NO.: 382090, WEIGHT: 4.54 KG, TENDER RETURNABLE: PRODUCT DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
2	104926	PACKING, BULK: LENGTH: 30 M; MATERIAL: GLASS FIBER WOVEN BASED; TYPE: BRAIDED ROPE; TYPE SOFT WHITE, ROLL 4.5KG; SIZE 16MM DIA	PACKING - 16MM - NON-ASBESTOS GLASS BASED BRADED SQUARE PACKING, WEIGHT: 4.5 KG, LENGTH: 30M, TEMPERATURE 550°C, TENDER RETURNABLE: PRODUCT DATA SHEET,	250

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NO.	MATERIAL NO.	SAP POD (LONG TEXT)	STOCK DESCRIPTION CORRECTION / IMPROVEMENT	QUANTITY (UNITS)
			SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	
3	104929	PACKING, BULK: LENGTH: 30 M; MATERIAL: NON ASB GLASS BASED; TYPE: BRAIDED ROPE; IN ROLL 2.5KG; SIZE 13MM DIA	PACKING - 13MM - NON-ASBESTOS GLASS BASED BRADED SQUARE PACKING, WEIGHT: 2.5 KG, LENGTH: 30M, TEMPERATURE 550°C, TENDER RETURNABLE: PRODUCT DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	250
4	104961	PACKING, BULK: WIDTH: 40 MM; THICKNESS: 3 MM; LENGTH: 30 M; MATERIAL: NON ASB GLASS BASED; TYPE: BRAIDED; TEMPERATURE RISITANCE UP TO 550 DEGREES CELSIUS; TAPE	PACKING - WIDTH: 40MM X THICKNESS: 3MM, LENGTH 30M, NON-ASBESTOS GLASS BASED BRADED TAPE, TEMPERATURE 550°C, TENDER RETURNABLE: PRODUCT DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	250
5	222430	PACKING, BULK: WIDTH: 7.9 MM; THICKNESS: 7.9 MM; MATERIAL: ARG TM SYNTHETIC YARN; SHAPE: SQ; SUPPL P/N: 412-W; REFERENCE NO: 4109; WEIGH ABOUT 2.27KG; PLEASE NOTE ONLY CHESTERTON ACCEPTABLE AT CAMDEN POWER STATION	PACKING - 8MM - CHESTERTON TYPE 412-W; REFERENCE NO.: 004106, WEIGHT: 2.27 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
6	222431	PACKING, BULK: WIDTH: 10 MM; THICKNESS: 10 MM; MATERIAL: ARG TM SYNTHETIC; TYPE: YARN; SHAPE: SQ; SUPPL P/N: 412-W; PLEASE NOTE ONLY CHESTERTON ACCEPTABLE AT CAMDEN POWER STATION	PACKING - 10MM - CHESTERTON TYPE 412-W; REFERENCE NO.: 004134, WEIGHT: 2.27 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
7	222432	PACKING, BULK: WIDTH: 12 MM; THICKNESS: 12 MM; MATERIAL: ARG TM SYNTHETIC YARN; SHAPE: SQ; SUPPL P/N: 412-W; PLEASE NOTE ONLY CHESTERTON ACCEPTABLE AT CAMDEN POWER STATION	PACKING - 12MM - CHESTERTON TYPE 412-W; REFERENCE NO.: 004137, WEIGHT: 2.27 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
8	222433	SHAPE: SQ; SUPPL P/N: 412-W; NOTE: MATERIAL SAFETY DATA SHEET REQUIRE WITH DELIVERY BAR; PH VALUE RANGE: 4-10; TEMPERATURE RANGE: -40 TO 260 DEG C; TYPE: COMPRESSION; LUBRICATION MATERIAL: TETRAFLUOROETHYLENE; PACKING, BULK: WIDTH: 16 MM; THICKNESS: 16 MM; LENGTH: 5 M; MATERIAL: ACRYLIC RAYON GLASS; APPLICATION: PUMPS; MAX PRESSURE: 250	PACKING - 16MM - CHESTERTON TYPE 412-W; REFERENCE NO.: 004117, WEIGHT: 4.54 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
9	222434	PACKING, BULK: WIDTH: 23.8 MM; THICKNESS: 23.8 MM; MATERIAL: ARG TM SYNTHETIC YARN; SHAPE: SQ; SUPPL P/N: 412-W; PLEASE NOTE ONLY CHESTERTON ACCEPTABLE AT CAMDEN POWER STATION	PACKING - 24MM - CHESTERTON TYPE 412-W; REFERENCE NO.: 004146, WEIGHT: 4.54 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
10	222634	PACKING, BULK: WIDTH: 25.4 MM; THICKNESS: 25.4 MM; MATERIAL: ARG TM SYNTHETIC YARN; SHAPE: SQ; SUPPL P/N: 412-W; NOTE - ONLY CHESTERTON BRAND ACCEPTABLE AT CAMDEN POWER STATION	PACKING - 25.4MM - CHESTERTON TYPE 412-W; REFERENCE NO.: 004123, WEIGHT: 4.54 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100

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NO.	MATERIAL NO.	SAP POD (LONG TEXT)	STOCK DESCRIPTION CORRECTION / IMPROVEMENT	QUANTITY (UNITS)
11	223033	PACKING, BULK: WIDTH: 19 MM; THICKNESS: 19 MM; LENGTH: 30 M; MATERIAL: CERAMIC; TYPE: BRAIDED; SHAPE: SQ; TO BE USE ON MILL REJECT AND SCROLL DUCT DOORS, 1260 DEGREES CELSIUS, PER ROLL	PACKING - 19MM - HAMILTON CERAMIC BRAIDED PACKING ROPE, LENGTH: 30 M, MAXIMUM SERVICE TEMPERATURE: 1260 DEGREES CELCIUS, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	250
12	223034	PACKING, BULK: WIDTH: 25 MM; THICKNESS: 25 MM; LENGTH: 30 M; MATERIAL: CERAMIC; TYPE: BRAIDED; SHAPE: SQ; TO BE USE ON MILL REJECT AND SCROLL DUCT DOORS, 1260 DEGREES CELSIUS, PER ROLL	PACKING - 25MM - HAMILTON CERAMIC BRAIDED PACKING ROPE, LENGTH: 30 M, MAXIMUM SERVICE TEMPERATURE: 1260 DEGREES CELCIUS, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	250
13	223035	PACKING, BULK: WIDTH: 30 MM; THICKNESS: 30 MM; LENGTH: 30 M; MATERIAL: CERAMIC; TYPE: BRAIDED; SHAPE: SQ; TO BE USE ON MILL REJECT AND SCROLL DUCT DOORS, 1260 DEGREES CELSIUS, PER ROLL	PACKING - 30MM - HAMILTON CERAMIC BRAIDED PACKING ROPE, LENGTH: 30 M, MAXIMUM SERVICE TEMPERATURE: 1260 DEGREES CELCIUS, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	250
14	225659	PACKING, BULK: WIDTH: 20.6 MM; THICKNESS: 20.6 MM; MATERIAL: ARG TM SYNTHETIC YARN; SHAPE: SQ; REFERENCE NO: 412-W; PLEASE NOTE - ONLY CHESTERTON ACCEPTABLE AT CAMDEN POWER STATION	PACKING - 20.5MM - CHESTERTON TYPE 412-W; REFERENCE NO.: 004144, WEIGHT: 4.45 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
15	233737	GLAND, PACKING: DIMENSIONS: WD 10 MM; TYPE: PACKING 477-1; MATERIAL: CARBON; SHAPE: SQ; SPECIFICATION: SDS1109-7; SUPPL P/N: 477-1; YARN, SIZE 10MM	PACKING - 10MM - CHESTERTON TYPE 477-1; REFERENCE NO.: 004759, WEIGHT 2.27 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
16	239963	PACKING, BULK: WIDTH: 25 MM; THICKNESS: 25 MM; MATERIAL: GRAPHITE FIBER EXPANDED FLEXIBLE; SHAPE: SQ; TEMP -100 TO 280 DEG C, PRESSURE 40 BAR, FOR USE ON CW PUMPS	PACKING - 25.4MM - CHESTERTON TYPE 1760; REFERENCE NO.: 008394, WEIGHT: 4.45 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
17	239964	PACKING, BULK: WIDTH: 16 MM; THICKNESS: 16 MM; LENGTH: 20 M; MATERIAL: EXPANDED GRAPHITE WITH NOMEX YARN CORNERS; APPLICATION: BOILER FEED PUMP; MAX PRESSURE: 60 BAR; TEMPERATURE RANGE: 180 DEG C; SHAPE: SQ; MANUF P/N: HT 2000/HT; SLIDING VELOCITY: 40 M/S; DATA SHEET TO BE SUPPLIED WITH EVERY DELIVERY; DATA SHEET MUST INDICATE: SLIDING VELOCITY; DESING TEMPERATURE; MATERIAL AND OEM PART NUMBER; PACKING APPEARANCE GREY CENTRE AND WHITE CORNERS	PACKING - 16MM - EAGLEBURGMANN BURAFLEX; REFERENCE NO.: HT2000, WEIGHT: 5 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	200
18	239965	PACKING, BULK: WIDTH: 12.7 MM; THICKNESS: 12.7 MM; MATERIAL: GRAPHITE FIBER EXPANDED FLEXIBLE; SHAPE: SQ; TEMP -100 TO 280 DEG C, PRESSURE 40 BAR, FOR USE ON CW PUMPS	PACKING - 12.7MM - EAGLEBURGMANN BURAFLEX; REFERENCE NO.: HT2000, WEIGHT: 5 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	200

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NO.	MATERIAL NO.	SAP POD (LONG TEXT)	STOCK DESCRIPTION CORRECTION / IMPROVEMENT	QUANTITY (UNITS)
19	251250	PACKING, BULK: WIDTH: 12 MM; THICKNESS: 12 MM; MATERIAL: CARBON FIBER; APPLICATION: PUMP; MAX PRESSURE: 14 BAR; PH VALUE RANGE: 0-13; TEMPERATURE RANGE: 565 DEG C; TYPE: YARN; LUBRICATION MATERIAL: GRAPHITE; SHAPE: SQ; SUPPL P/N: 004791; REFERENCE NO: 477-1	PACKING - 12MM - CHESTERTON TYPE 477-1; REFERENCE NO.: 004791, WEIGHT: 2.27 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
20	251251	PACKING, BULK: WIDTH: 6 MM; THICKNESS: 6 MM; MATERIAL: CARBON FIBER; APPLICATION: PUMP; MAX PRESSURE: 14 BAR; PH VALUE RANGE: 0-13; TEMPERATURE RANGE: 565 DEG C; TYPE: YARN; LUBRICATION MATERIAL: GRAPHITE; SHAPE: SQ; SUPPL P/N: 004756; REFERENCE NO: 477-1	PACKING - 6MM - CHESTERTON TYPE 477-1; REFERENCE NO.: 004756, WEIGHT: 0.908 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
21	251252	PACKING, BULK: WIDTH: 5 MM; THICKNESS: 5 MM; MATERIAL: CARBON FIBER; APPLICATION: PUMP; MAX PRESSURE: 14 BAR; PH VALUE RANGE: 0-13; TEMPERATURE RANGE: 565 DEG C; TYPE: YARN; LUBRICATION MATERIAL: GRAPHITE; SHAPE: SQ; SUPPL P/N: 004754; REFERENCE NO: 477-1; PACKED +/- 0.908 KG/BOX	PACKING - 5MM - CHESTERTON TYPE 477-1; REFERENCE NO.: 004754, WEIGHT: 0.908 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
22	251253	PACKING, BULK: WIDTH: 9.5 MM; THICKNESS: 9.5 MM; MATERIAL: CARBON FIBER; APPLICATION: PUMP; MAX PRESSURE: 14 BAR; PH VALUE RANGE: 0-13; TEMPERATURE RANGE: 565 DEG C; TYPE: YARN; LUBRICATION MATERIAL: GRAPHITE; SHAPE: SQ; SUPPL P/N: 004723; REFERENCE NO: 477-1	PACKING - 9.5MM - CHESTERTON TYPE 477-1; REFERENCE NO.: 004723, WEIGHT: 2.27 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
23	251254	PACKING, BULK: WIDTH: 12.7 MM; THICKNESS: 12.7 MM; MATERIAL: CARBON FIBER; APPLICATION: PUMP; MAX PRESSURE: 14 BAR; PH VALUE RANGE: 0-13; TEMPERATURE RANGE: 565 DEG C; TYPE: YARN; LUBRICATION MATERIAL: GRAPHITE; SHAPE: SQ; REFERENCE NO: 477-1	PACKING - 12.5MM - CHESTERTON TYPE 477-1; REFERENCE NO.: 004728, WEIGHT: 4.54 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
24	251255	PACKING, BULK: WIDTH: 8 MM; THICKNESS: 8 MM; LENGTH: 35 M; MATERIAL: CARBON FIBER; APPLICATION: PUMP; MAX PRESSURE: 14 BAR; PH VALUE RANGE: 0-13; TEMPERATURE RANGE: 565 DEG C; TYPE: YARN; LUBRICATION MATERIAL: GRAPHITE; SHAPE: SQ; SUPPL P/N: 004734; REFERENCE NO: 477-1	PACKING - 8MM - CHESTERTON TYPE 477-1; REFERENCE NO.: 004734, WEIGHT: 2.27 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
25	251256	PACKED 4.54 KG PER BOX 0-13; TEMPERATURE RANGE: 565 DEG C; TYPE: YARN; LUBRICATION MATERIAL: GRAPHITE; SHAPE: SQ; SUPPL P/N: 004740; REFERENCE NO: 477-1; PACKING, BULK: WIDTH: 14 MM; THICKNESS: 14 MM; MATERIAL: CARBON FIBER; APPLICATION: PUMP; MAX PRESSURE: 14 BAR; PH VALUE RANGE:	PACKING - 14MM - CHESTERTON TYPE 477-1; REFERENCE NO.: 004740, WEIGHT: 4.54 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100

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26	251257	PACKING, BULK: WIDTH: 15.9 MM; THICKNESS: 15.9 MM; LENGTH: 15.85 M; MATERIAL: CARBON FIBER; APPLICATION: PUMP; MAX PRESSURE: 14 BAR; PH VALUE RANGE: 0-13; TEMPERATURE RANGE: 565 DEG C; TYPE: YARN; LUBRICATION MATERIAL: GRAPHITE; SHAPE: SQ; SUPPL P/N: 477-1; REFERENCE NO: 004742; ITEM MUST BE ORIGINAL PACKED; MUST BE ASBESTOS FREE	PACKING - 16MM - CHESTERTON TYPE 477-1; REFERENCE NO.: 004742, WEIGHT: 4.54 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
27	552828	PACKING, BULK: WIDTH: 20 MM; THICKNESS: 20 MM; LENGTH: 10 M; MATERIAL: COMPOSITE PHENOLIC YARN; APPLICATION: ASH WATER/SLURRY; MAX PRESSURE: 200 BAR; PH VALUE RANGE: 1-13; SPECIFICATION: LATTYFLON 7188; TYPE: BRAIDED; LUBRICATION MATERIAL: FILCOAT; SHAPE: SQ; WEIGH: 5.79KG	PACKING - 20MM - LATTYFLON 7188, LENGTH 10M	250
28	552888	PACKING, BULK: WIDTH: 16 MM; THICKNESS: 16 MM; LENGTH: 12 M; MATERIAL: GRAPHITE-FILLED EPTFE & ARAMID; APPLICATION: ASH WATER/SLURRY; MAX PRESSURE: 20 BAR; PH VALUE RANGE: 4-11; SPECIFICATION: DUAL 2211 CHESTERTON; TEMPERATURE RANGE: 260 DEG C; TYPE: BRAIDED; LUBRICATION MATERIAL: FILCOAT; SHAPE: SQ; WEIGHT: 3.92 KG	PACKING - 15.9MM - CHESTERTON TYPE DUALPAC 2211; REFERENCE NO.: 382088, WEIGHT: 4.54 KG, TENDER RETURNABLE: PRODUCT DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100
29	636819	GLAND, PACKING: DIMENSIONS: ID 13 X OD 22 X THK 18 MM; TYPE: VALVE; MATERIAL: GRAPHITE PREFORMED; SHAPE: ROUND; POPPET VALVE; COMPONENTS: BRAIDED RINGS TRADIT T2200: 2; HP RINGS: 3; ITEM MUST BE PROTECTIVELY PACKED AND CLEARLY MARKED	PACKING RING SET: 3X GRAPHITE PREFORM SQUARE RINGS: 22MM OD X 13MM ID X 4.5MM HIGH. 2 X TEADIT BRAIDED PACKING RINGS TYPE 2200: 22MM OD X 13MM ID X 5MM HIGH.	100
30	658969	PACKING, BULK: WIDTH: 19 MM; THICKNESS: 19 MM; LENGTH: 15 M; MATERIAL: CARBON FIBER; TYPE: YARN; SHAPE: SQ	PACKING - 19MM - CHESTERTON TYPE 477-1; REFERENCE NO.: 004700, WEIGHT: 4.54 KG, TENDER RETURNABLE: DATA SHEET, SUPPLY IN ORIGINAL MANUFACTURER PACKAGING.	100

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#### 4. Acceptance

This document has been seen and accepted by:

Full Name and Surname	Designation
Thabo Aphone	Senior Engineer

#### 5. Revisions

Date	Rev.	Compiler	Remarks
July 2025	1	A. Rudman	The once-off order instruction TE-IN-405 – REV. 5 was converted into a formal SOW using the latest Eskom document template.

#### 6. Development Team

The following people were involved in the development of this document:

- A. Rudman

#### 7. Acknowledgements

N/A

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