



1. ALL MATERIAL TO BE SABS 1431 GAGE 3080A.
2. GENERAL TOLERANCE ACCORDING TO DIM 0070 D.
3. THE 3 SECTIONS TO BE MARGED AND SUPPLIED AS A SET, SEE NOTE 11.
4. ALL HELDS TO BE 3mm SEAM, HELDS UNLESS OTHERWISE SPECIFIED.
5. FIFTY TON WELDING EQUIPMENT TO BE USED TO WELD RATES 150 2503.
6. ALL SPLIT PLATE CUTTING TO BE KNIFE EDGED FOR 12mm.
7. AFTER ASSY USING AN ANGLE CRANDON, STARTING FROM BOTH VERTICAL PLATES INWARDS.
8. SEE SECTION D-B AND FRONT VIEW.
9. BACK BARS TO BE BENT GRADUALLY FOR THE LAST 200mm INWARD UNTILL THE BACK BARS TOP END MEETS WITH THE CENTER LINE ON THE TOPS OF THE SPLITTER PLATES.
10. ALSO SEE NOTE 7 AND FRONT VIEW.
11. BACK BARS TO BE CUT TO A LENGTH OF 880mm BEFORE IT IS WELDED TO THE SPLITTER PLATES AND BENDED AT 200 mm FROM THE TOP.
12. ALSO SEE NOTE 8 AND FRONT VIEW.
13. ENSURE FRONT & REAR PLAYS TO BE BUCKLED OR BEND AND SPLITTER PLATES AT SPLITS TO BE STRAIGHT.
14. THERE SHOULD BE NO GAP BETWEEN SECTION 1 BACK WEAR BAR II & SECTION 2 SPLT PLATE 1 AND SECTION 2 SPLT PLATE 2.
15. BACK WEAR BAR 22 AND SECTION 3 BACK WEAR BAR 20 WHEN ASSEMBLED.
16. NO WELDING TO STAND PROUD AT TOP, TRIANGULAR FLANKS AND FRONT & REAR PLAYS.
17. FOR TENDING PURPOSES, REFER TO AN ASSEMBLED SET (SECTIONS 1, 2 & 3) AS A SEAM.
18. KRS- (PWB)- DR201
19. KRS- (PWB)- DR201

**[THIS DRAWING HAS BEEN CREATED ON A CAD SYSTEM
THE DIMENSION MUST BE EFFECTED ON THE SAME SYSTEM]**

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