



- NOTES
- 1. ALL WELDING AND WELDING SYMBOLS SHALL CONFORM TO SABS 10044 PART 1 TO PART 5.
  - 2. ALL STEELWORK TO BE GRADE S355JR, TO SANS 1431 AND HOT DIP GALVANISED TO SANS 121.
  - 3. ALL WELDS TO BE SEAM WELDED.
  - 4. ALL STEELWORK TO BE FABRICATED, ERECTED & LEVELLED, TO A TOLERANCE OF + OR - 1,5 mm.
  - 5. ALL BOLTS SECURING EQUIPMENT TO THIS STRUCTURE, TO BE SUPPLIED BY EQUIPMENT CONTRACTOR.
  - 6. H.D. BOLTS COMPLETE WITH NUT AND WASHER TO BE SUPPLIED BY CIVIL CONTRACTOR.
  - 7. HOLES TO BE DIA. 18 FOR M16 GRADE 8.8 BOLTS HOT DIP GALVANIZED, UNLESS OTHERWISE STATED.
  - 8. ALL MARKS TO BE STAMPED ONTO STEELWORK AND SHALL BE CLEARLY LEGIBLE AFTER GALVANISING.
  - 9. ALL WORK SHALL COMPLY WITH SANS 1200 SERIES SPECIFICATIONS. SPECIFICATIONS: TOLERANCE/DEVIATION TO BE DEGREE OF ACCURACY □

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