



NOTES

- ALL STEEL USED SHALL BE HIGH TENSILE TO GRADE 300W
- HOT DIP GALVANISE ALL ITEMS TO SABS 150 1461
- ALL WELDING TO CONFORM TO BS 5135
- SYMBOLS USED ARE IN ACCORDANCE WITH SABS 044
- ALL BOLTS GRADE 6.8 AND HOT DIP GALVANISED TO SABS 150 1461
- ALL STEEL MEMBERS SHALL BE CONTINUOUS - NO JOINTS ALLOWED
- ALL STEELWORK TO BE FABRICATED, ERECTED & LEVELED TO A TOLERANCE OF $\pm 1.5\text{mm}$.
- MOVING PARTS TO BE RE-MACHINED AFTER GALVANISING AND WELL GREASED BEFORE ASSEMBLY

REVISION					CHECKED		AUTHORIZED		SUBSTATION STANDARDS		ER00241	
REV	DATE	BY	APP	DESCRIPTION	APG	03/08/05	S. REDDY	03/08/05				
									YARD CIVIL WORK		SET	
									2.4M STEEL PALISADE FENCE		SHEET	
									PART NUMBERS 10-14 MANUFACTURING DETAILS		REVISION	
									Eskom Distribution		17	
									03		00	